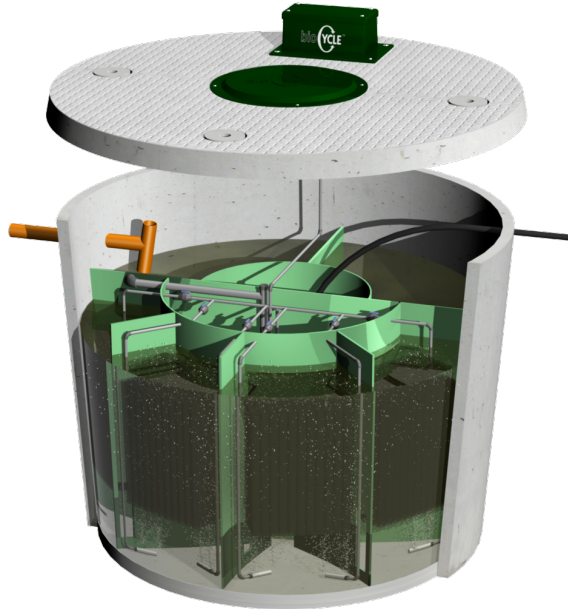


## I.S EN 12566-3: 2005

### NEW EUROPEAN STANDARD FOR WASTEWATER TREATMENT

I.S EN 12566-3 is the new European & Irish standard for wastewater treatment systems up to a population equivalent of 50. Wastewater treatment plants are tested in an EN 12566-3 accredited test facility over a 38 week period. The plants are tested to determine their treatment efficiency, structural behavior and watertightness. On successful completion of testing the system may be awarded a CE mark.



### Results from bioCycle™

bioCycle's range of wastewater treatment systems have been tested up to a population equivalent of 50 and have been awarded the CE mark.

### How do the results achieved by bioCycle™ relate to Local Authority requirements?

	Biochemical Oxygen Demand <b>BOD</b>	Suspended Solids <b>SS</b>	Ammonia <b>NH4</b>
Maximum generally applicable <sup>2</sup>	20 mg/l	30 mg/l	20 mg/l
<b>bioCycle™ actual result<sup>3</sup></b>	<b>6 mg/l</b>	<b>8 mg/l</b>	<b>4.2 mg/l</b>

<sup>1</sup> Construction Products Directive Article 6.1

<sup>2</sup> As referred in the Departmental Circular Letter 16/2006.

<sup>3</sup> These values will be further reduced in the polishing filter (percolation area).



Biocycle Ltd.,  
Unit 107, Baldoyle Industrial Estate, Dublin 13, Ireland.

**07**

**EN 12566-3**

Small wastewater treatment systems for up to 50 PT - Part 3: Packaged  
and/or site assembled domestic wastewater treatment plants

**“12,000 Series”**

Hydraulic daily load :	1.6m <sup>3</sup> /day
Material:	Steel Fibre Reinforced Concrete
Watertightness (water test):	Pass
Crushing resistance (Pit test):	Pass
<b>Treatment efficiency:</b>	<b>BOD: 97.5%</b> <b>COD: 92.1%</b> <b>TSS: 97.0%</b>
Electrical Consumption:	2 kWh/day
pH:	7.0-7.6
Nitrogen parameters:	NH <sub>4</sub> -N: 85.6%
Total phosphorus:	35%
Disolved oxygen concentration:	6mg/l
Sludge production:	Did not require desludging during test period

# Results of testing under EN 12566 Part 3

## bioCycle™ 12,000 Series System

Parameters	Units	Influent	Effluent
Temperature	[°C]	14.3	<b>13.6</b>
CODhom	[mg/l]	687	<b>50</b>
CODfil	[mg/l]	-	<b>37</b>
BOD	[mg/l]	258	<b>6</b>
NH4-N	[mg/l]	31.8	<b>4.2</b>
NO3-N	[mg/l]	-	<b>13.3</b>
NO2-N	[mg/l]	-	<b>0.4</b>
Ninorg	[mg/l]	-	<b>17.8</b>
Ntot	[mg/l]	49.4	<b>19</b>
Ptot	[mg/l]	7.9	<b>5.1</b>
pH	[-]	7.3	<b>7.4</b>
Conductivity	[uS/cm]	809	<b>644</b>
Suspended solids	mg/l	323	<b>9</b>
Settleable solids	[ml/l]	18	<b>0</b>
Turbidity	[FNU]	161.6	<b>4.9</b>
O2	[mg/l]	<b>6.2</b>	
Energy consumption	[kWh/d]	<b>2</b>	

### Note:

1. Test conducted on 1600 litres of influent per day.
2. The above figures are averages ascertained over the test period.
3. Individual week-by-week results are available.
4. Faecalcoliforms - nil.
5. Test facility - PIA GmbH, Aachen, Germany